

# ICME in Education: General Perspectives, and the Role of Government and Materials Societies

**G. Spanos**



Contributors:

W. Hunt, TMS

D. Rowenhorst, A. Lewis, A. Geltmacher, NRL

S. Chan and Greg Olson, Northwestern Univ.



Financial Support – TMS, ONR & DARPA (D 3-D program)

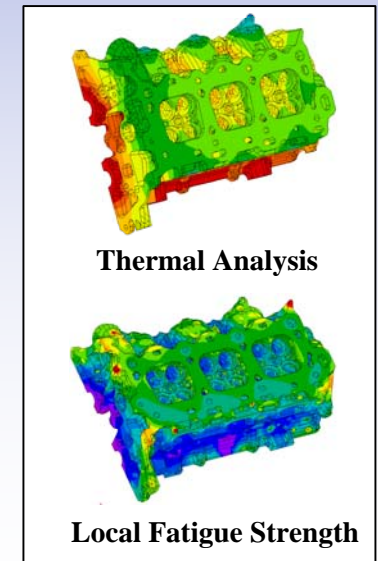
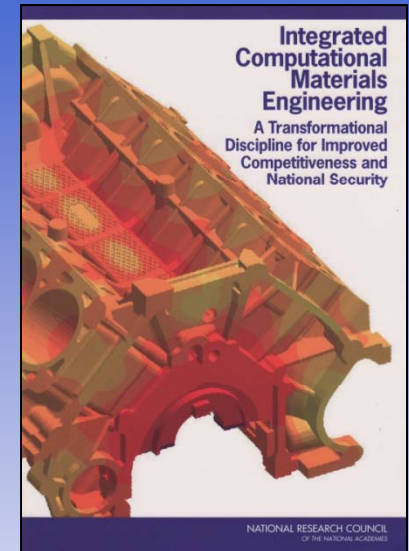
# Talk Outline

- Background on ICME (from my perspective – NRL, TMS)
- Another aspect of Integrated in ICME:
  - Integration of four types of organizations
  - Critical issue to emphasize in ICME-related curriculum
- ICME tools development in NRL-led “D3-D” program
  - Involvement of four organization types
  - Importance of critical experiments (recurring theme)
  - Importance of 3D (vs. 2D)
  - ❖ All must be considered in any ICME-related curriculum
- Role of Government in ICME, implications in education
- Role of Materials Societies in ICME, implications
- Final Thoughts and Comments



# Integrated Computational Materials Engineering (ICME)

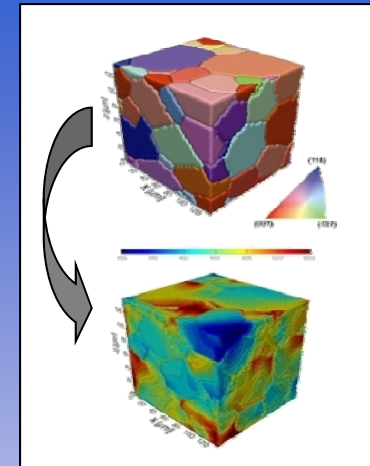
- National Academies report/study
  - Summary in beginning: recommends strong support from Industry, Government, Academia, and Materials Societies to establish a foundation for materials design and manufacturing
  - Will result in large savings of \$ and time toward implementation of new optimized materials and manufacturing processes
- Case studies:
  - Ford virtual aluminum castings program: > 7:1 ROI for \$15M investment
  - DARPA AIM program: Rotor Design Tool, etc.
  - Others.....
  - ❖ Must learn from (and include in education)



(courtesy J. Allison)

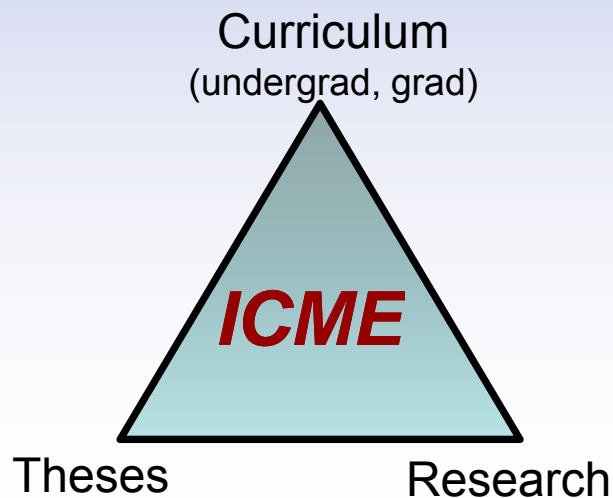
# ICME in Education

- As a materials community, now in position to bring together our more fundamental experimental & computational efforts (particularly in 3D) with more applied manufacturing efforts



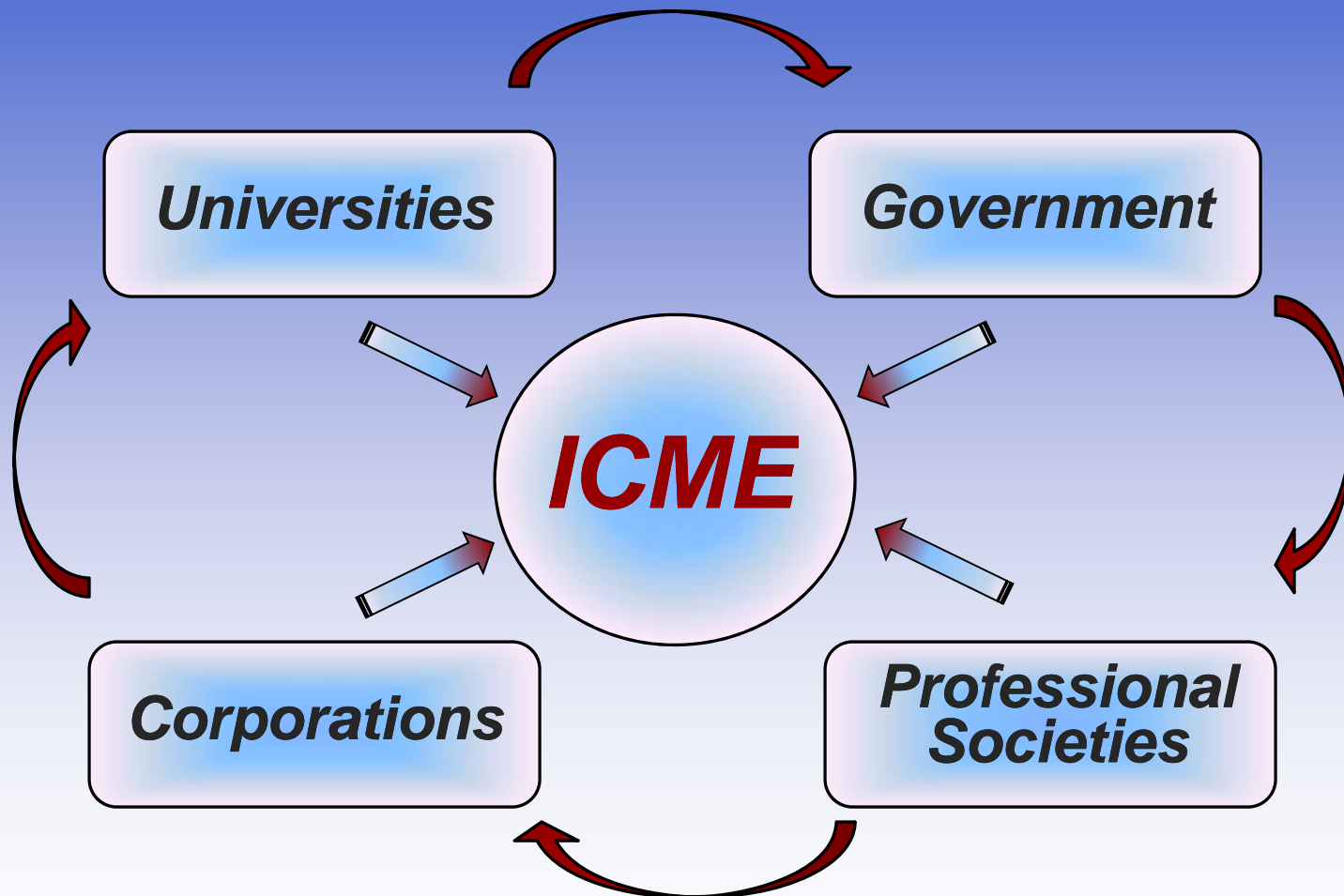
3D experimental reconstruction & FEM model in a titanium alloy

- What role will/should universities play and how will this be implemented in academia?



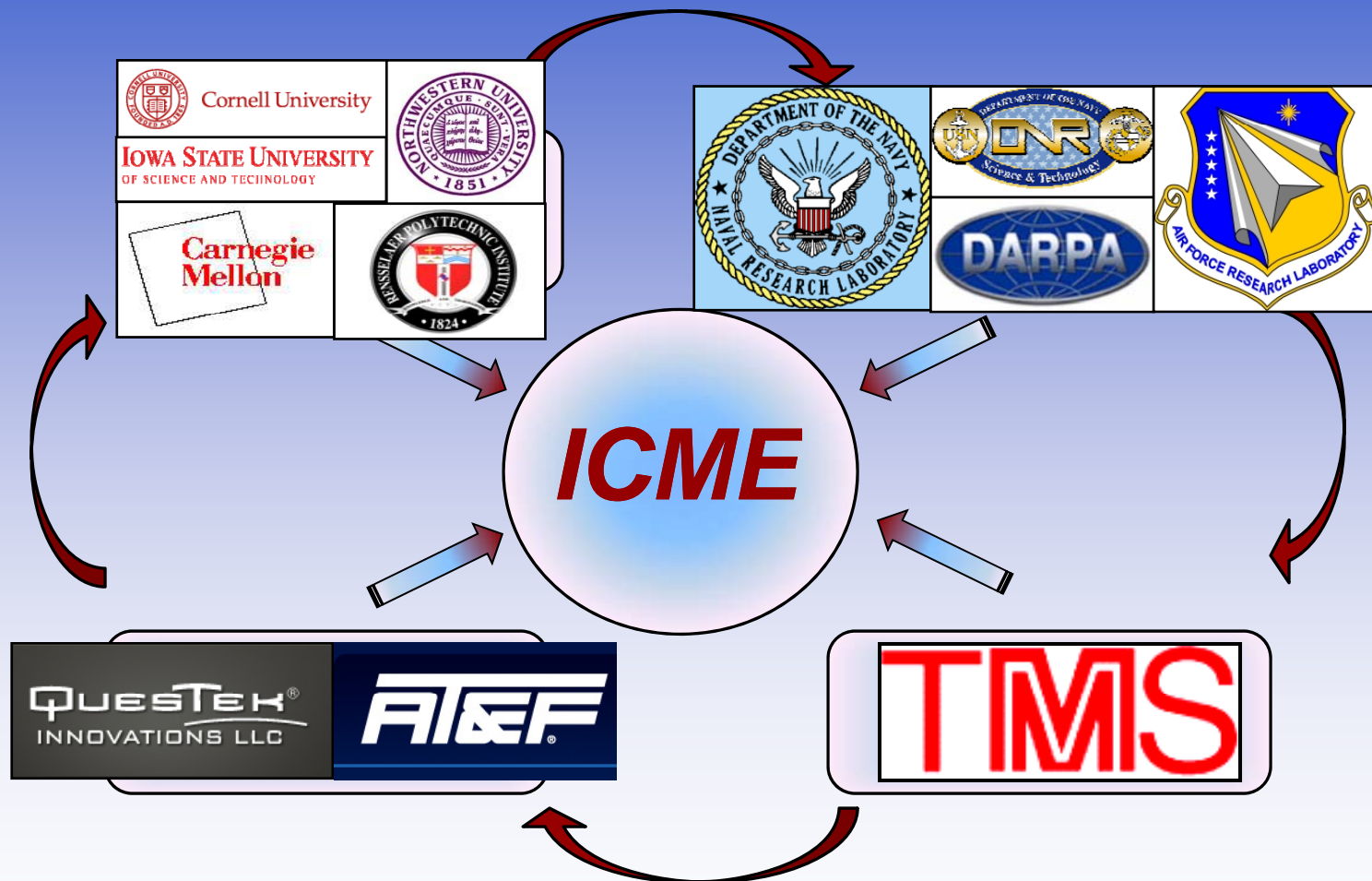
In addition to an R&D foundation for ICME, develop “human capital” for future ICME efforts (our professionals)

# One Aspect of “Integrated” in ICME – Synergy Amongst Four Groups



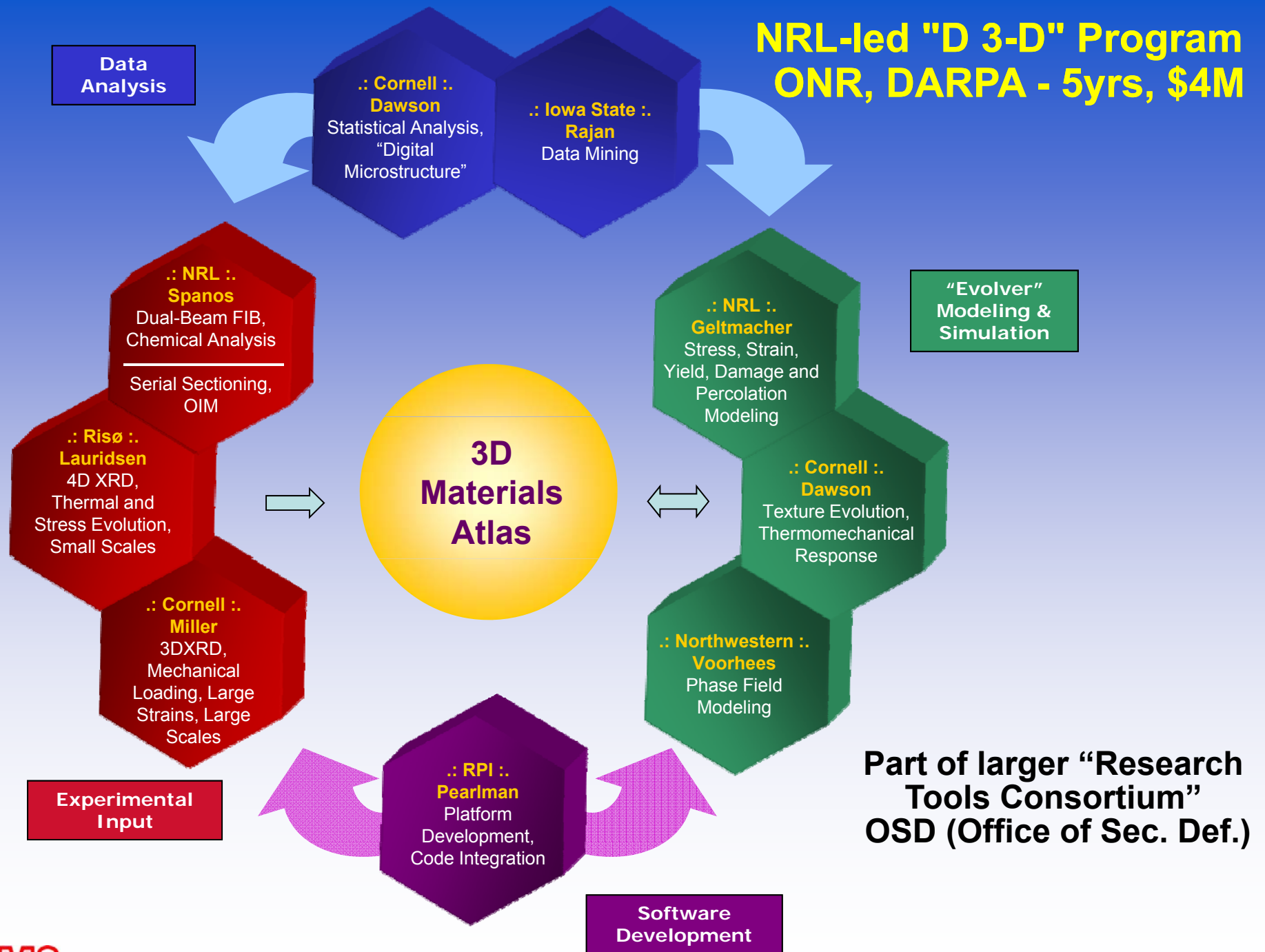
- *Must coordinate all four for optimal leveraging*
- *This approach to ICME must be considered “upstream” in any curriculum development, or academic research*

# One Example of Integration Amongst Four Groups: NRL-led “D3D” and Steels Programs



- Will discuss how four types of organizations interacted to develop ICME tools and methodology in NRL program

# NRL-led "D 3-D" Program ONR, DARPA - 5yrs, \$4M



Part of larger "Research Tools Consortium"  
OSD (Office of Sec. Def.)

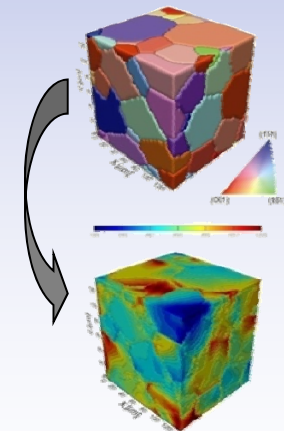


# Model Validation and 3D Microstructural Analyses are Critical to ICME

- **Validation/Calib.** of models critical
  - Many speakers at last GRC on ICME mentioned this (Lee, Gottstein, Pollock, Krajewshi), & importance of 3D
  - Powerful 3D models continuously upgrading functionality, but *validation lagging far behind*



- **Input** for models - realistic (not idealized)
  - “Image-based” or “microstructure-based” modeling
  - Provide for enhancement of models
  - 3D critical - examples where 2D is insufficient

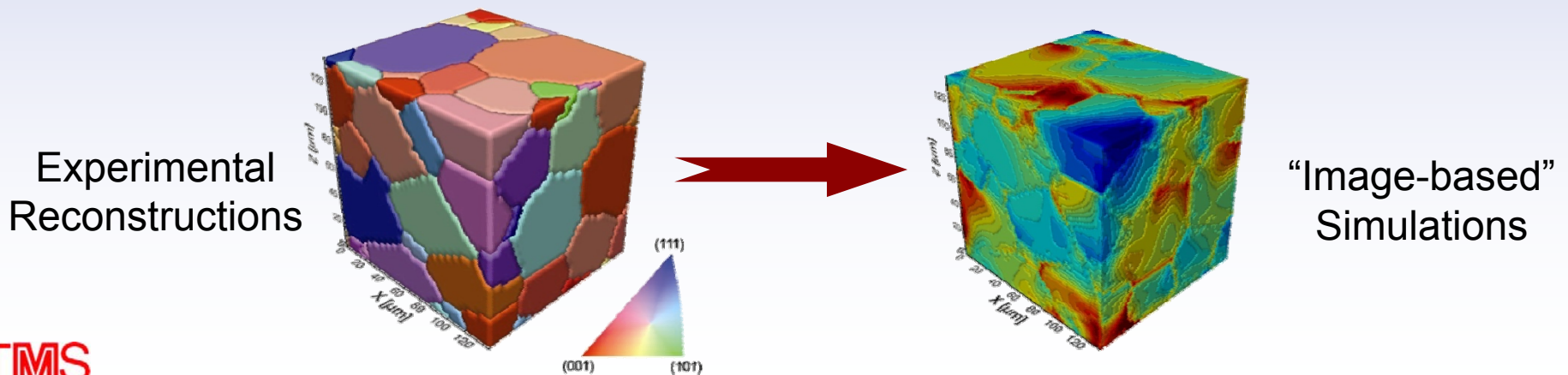


\* Reminder: In Nat. Academies ICME report, and J. Allison past TMS talk: ~50% of Ford ICME Virtual AI Castings effort was **experimental**



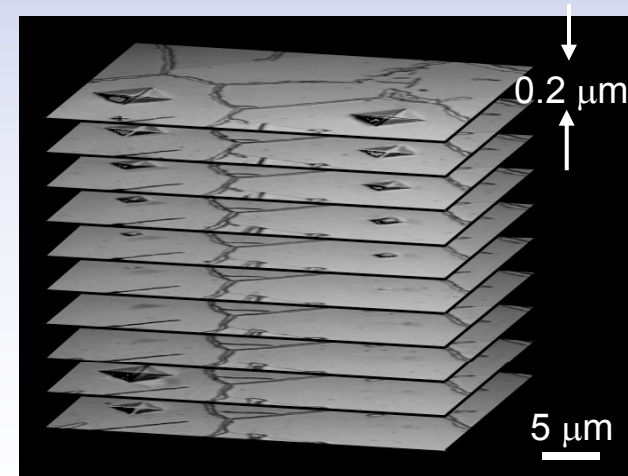
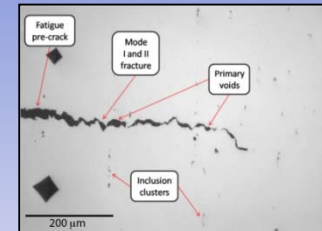
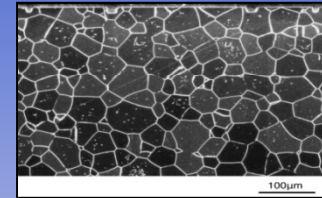
# Reasons for Studying Materials Microstructures in 3D

- 3D shapes, distributions, & crystallography of grains and defects:
  - Dictate mechanical/physical properties
  - Critical for accurate predicative models
    - microstructural evolution, materials response, materials & process design
- Typical microscopy techniques have in the past viewed 2D sections only - shown as inadequate for determining true 3D microstructure
- Groundbreaking 3D experimental capabilities and powerful computer hardware & software now available
- ***Recent 3D modeling approaches (“imaged-based”) take as input real 3D experimental data - for accurate predictability and design in computational materials modeling***



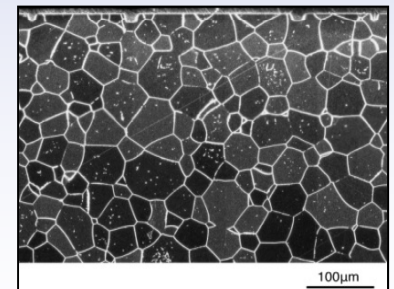
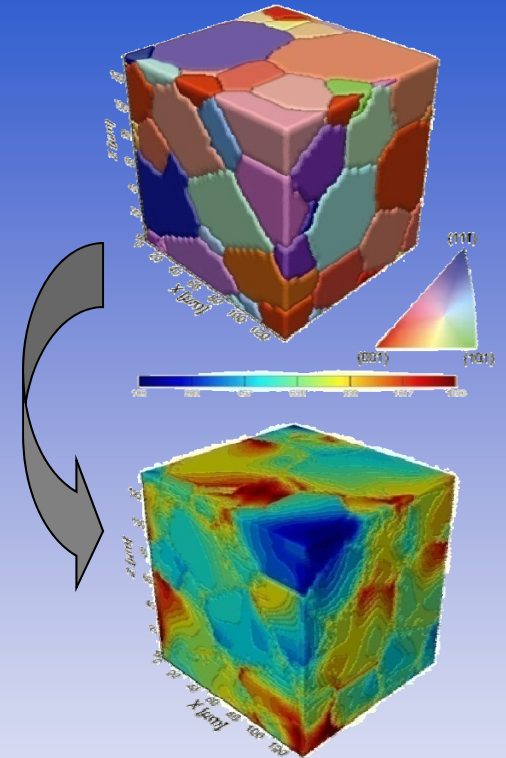
# Two 3D Studies at NRL

- Will highlight recurring themes for ICME tools/research  
(1) interaction of four organizational types, (2) synergy between computation and experiment, (3) need for 3D
- Systems/problems studied:
  - Beta grain structure in a Ti alloy (Ti-21S)
  - Cracks, voids, inclusions – 4330 steel (collaboration with Northwestern)
- Methodology:
  - ▼ Define goals, system, problem
  - ▼ Serial sectioning
  - ▼ Imaging & segmentation
  - ▼ 3D reconstruction
  - ▼ Quantitative 3D analysis
  - ▼ “Image-based” computational modeling (for ICME approach)



# Goals and problem set-up: $\beta$ Ti alloy

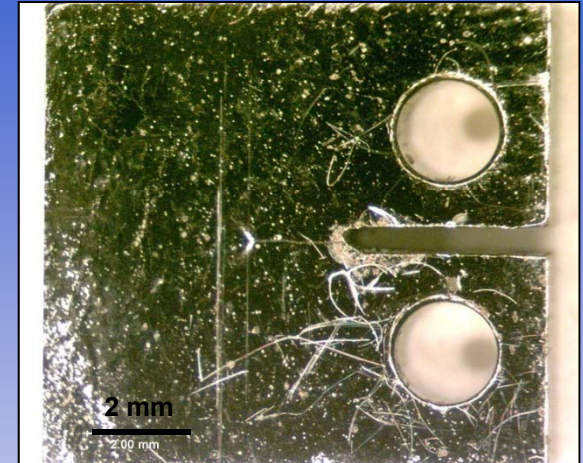
- Goal:
  - Reconstruct a large (statistically significant) data set of space filling grains in 3D
    - Start with simple system – single phase
  - Needed for predictive modeling (ICME):
    - Thermal processing (Phase Field)
    - Mechanical response (FEM)
  - **Navy/DARPA** interest: Ti & steel alloy and process development
- Initial problem set up
  - After much consultation (**J. Williams, OSU**), chose a beta stabilized Ti alloy –  $\beta$  21S (Ti-15Mo-2.8Nb-2.0Al-0.2Si-0.2Fe-0.13O)
    - Although other simpler alloys, this one slowed down kinetics enough to control grain size



# Goals and problem set-up: Steel

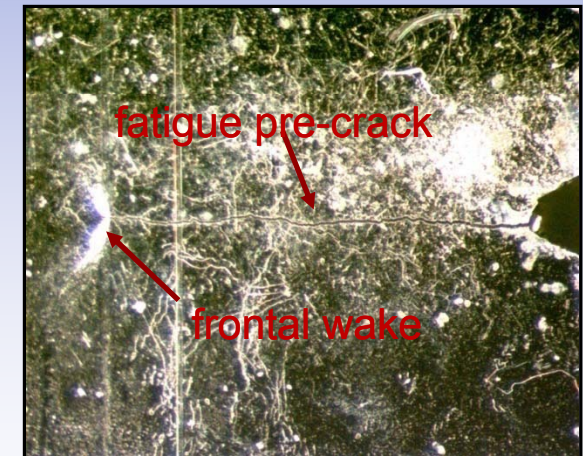
- Goal:

- Reconstruct crack tip, voids, inclusions in frontal wake of cracked specimen
- 3D data needed for multi-scale ductile fracture models
- **Navy** interest: predictability and mitigation of failure in advanced steels



- Initial problem set up

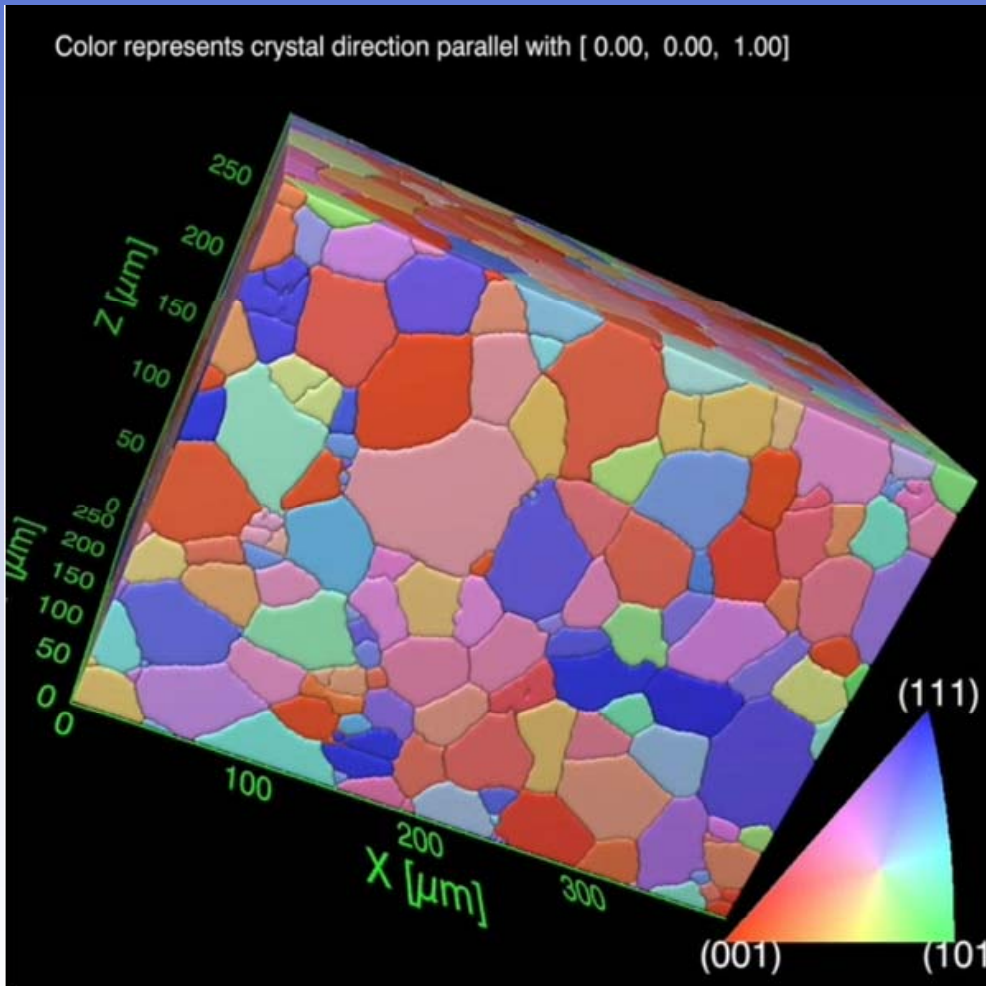
- Working with **Northwestern & Questek**, decided on Ti-modified 4330 steel
- Significant ancillary data (properties, microstructure, etc.) and experience



| (wt%)     | C    | Si   | Cr   | Mo   | Ni   | Cu   | Ti    | V    | P     | S     | Fe   |
|-----------|------|------|------|------|------|------|-------|------|-------|-------|------|
| Mod. 4330 | 0.29 | 1.52 | 1.91 | 0.38 | 0.19 | 0.14 | 0.042 | 0.11 | 0.012 | 0.005 | Bal. |



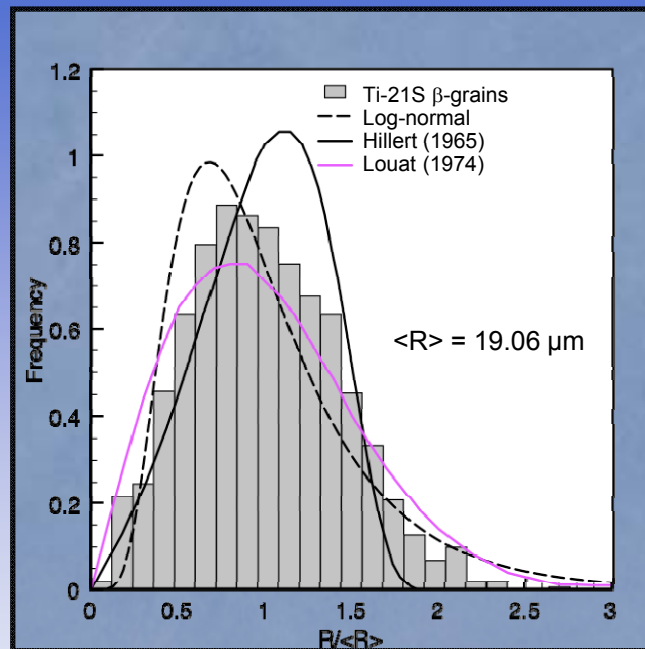
# 3D Reconstruction: $\beta$ -Titanium Grains in Ti21S



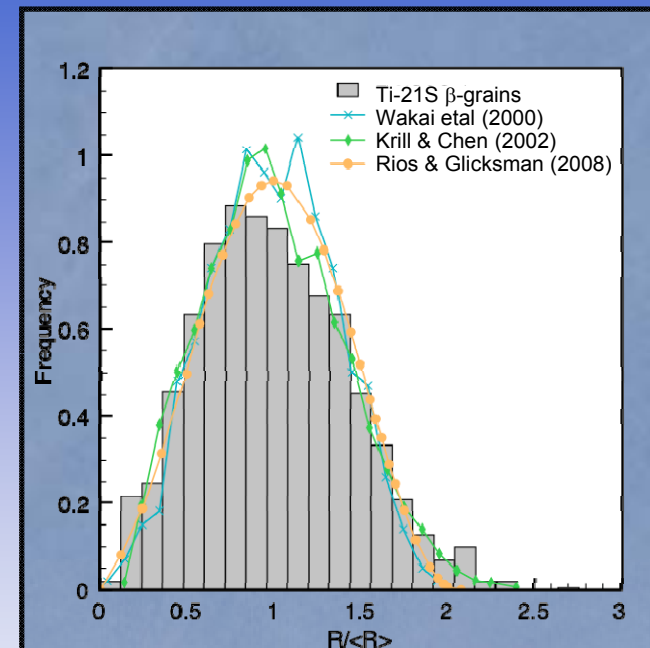
- 200 sections, with 20 EBSD sections for full 3D crystallography: “3D - EBSD”
- IDL scripts (D. Rowenhorst ) for 3D visualization, quantitative analyses
  - also interfacial texture analysis code of **Rohrer et al., CMU**
- Subset only shown here  
~1000 grains (300 internal)
- Full data set > 4300 grains  
(2100 internal, unbiased)

# Quantitative 3D Analyses, Direct Comparison to Predictive Models - Critical Validation for ICME Tools

## Grain Size Distributions



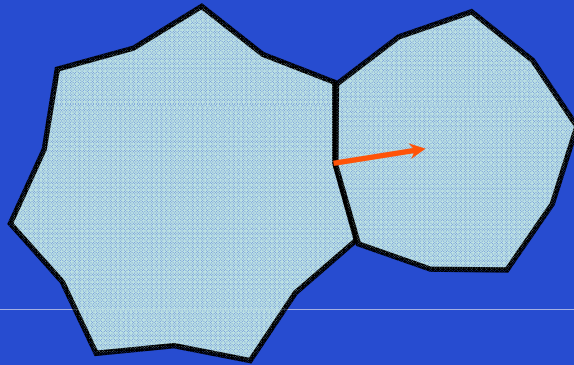
vs traditional GG models



vs newer models

- Direct comparison with recent theories & computational models
- More recent simulations, models match distribution much better
- Some variations near tail of distribution
  - Important for fatigue nucleation, etc.

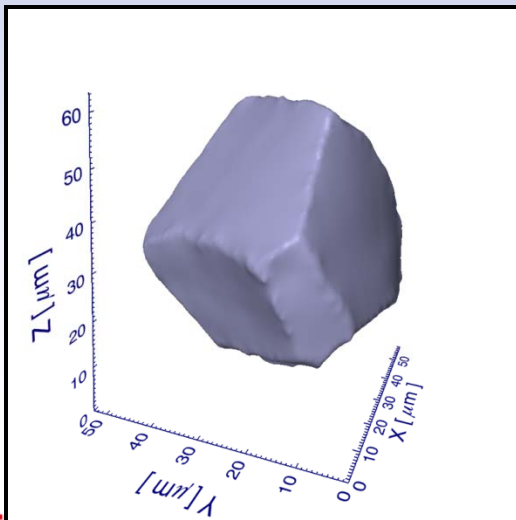
# Curvature Driven Grain Growth



$$\mathbf{v} \cdot \mathbf{n} = -M\gamma H$$

$$\text{Mean Curvature: } H = \left( \frac{1}{R_1} + \frac{1}{R_2} \right)$$

$$\frac{\partial V}{\partial t} = -M\gamma \int_{\text{Faces}} H \, dS$$



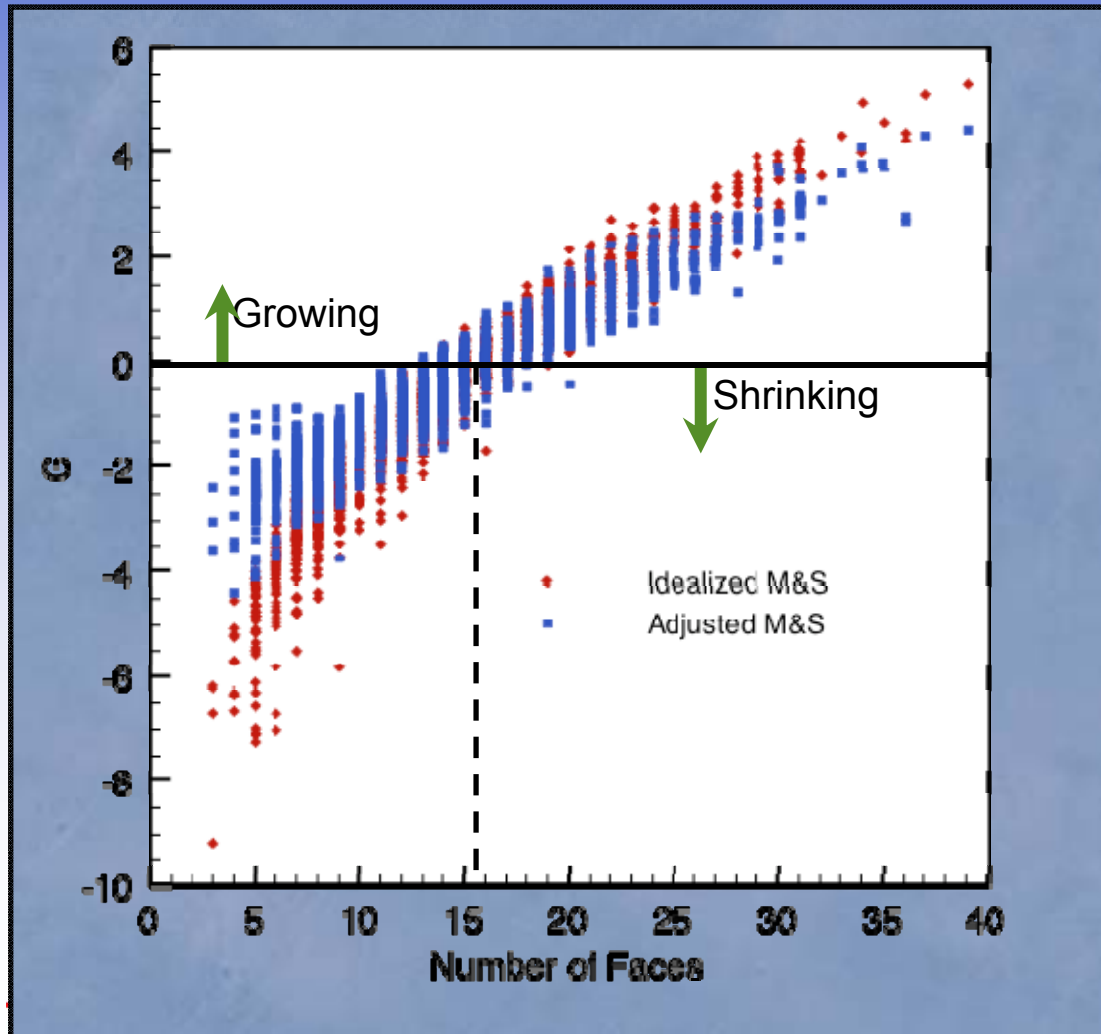
Growth rate of a grain is proportional to integral mean curvature for all grain faces, not including curvature at triple junctions



# Grain Face Integral Mean Curvature

$$\frac{\partial V}{\partial t} = M\gamma V^{1/3} G$$

$$G = - \int_{\text{Faces}} \frac{H}{V^{1/3}} dS$$



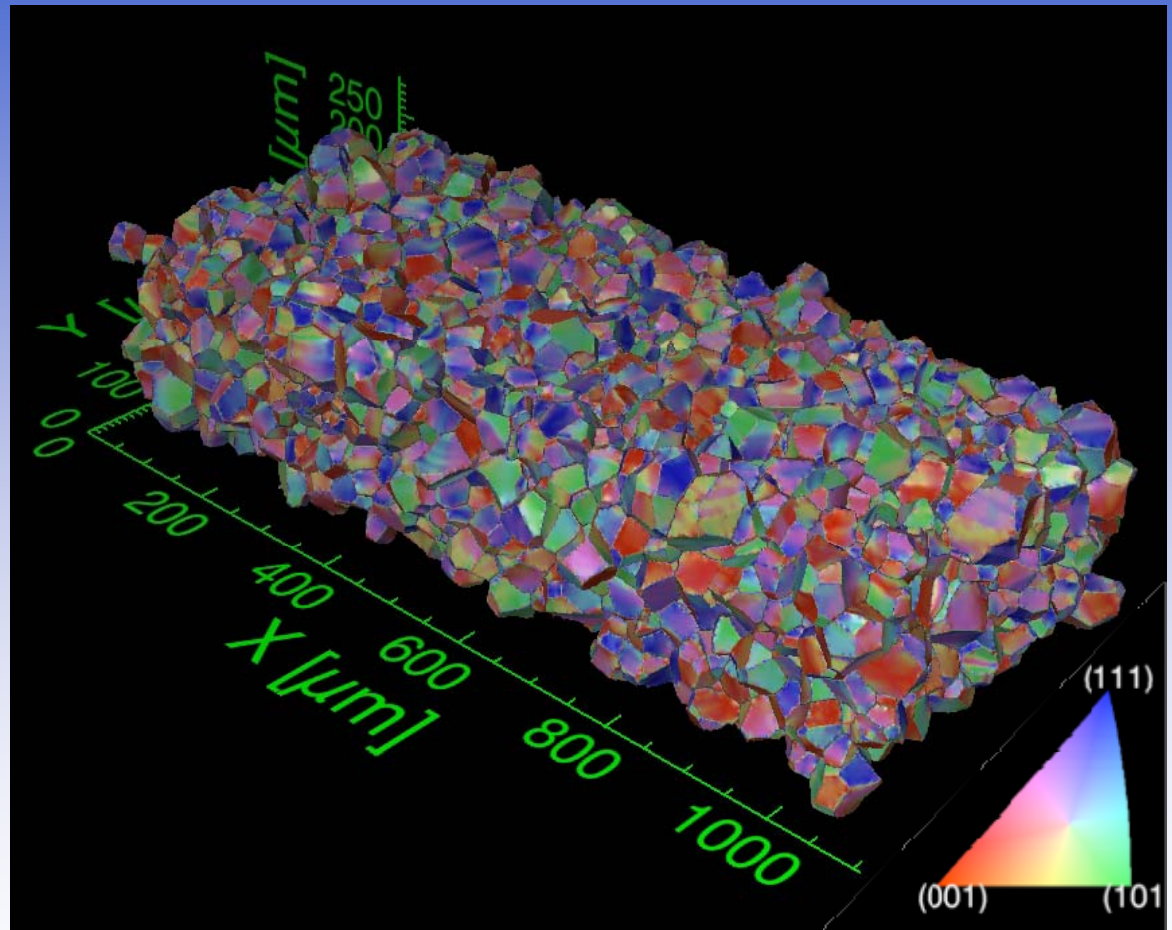
- Cross-over point for shrinking/growing occurs at ~15.5 faces; not at the average F (13.7) or predicted zero mean curvature shape
- Showed this was due to complex grain interactions with nearest neighbors not fully accounted for
- Critical for enhancement/validation of grain evolution models for ICME predictive modules

G is size-independent growth rate<sub>16</sub>

# Also Include Full Crystallography and Interfacial Texture

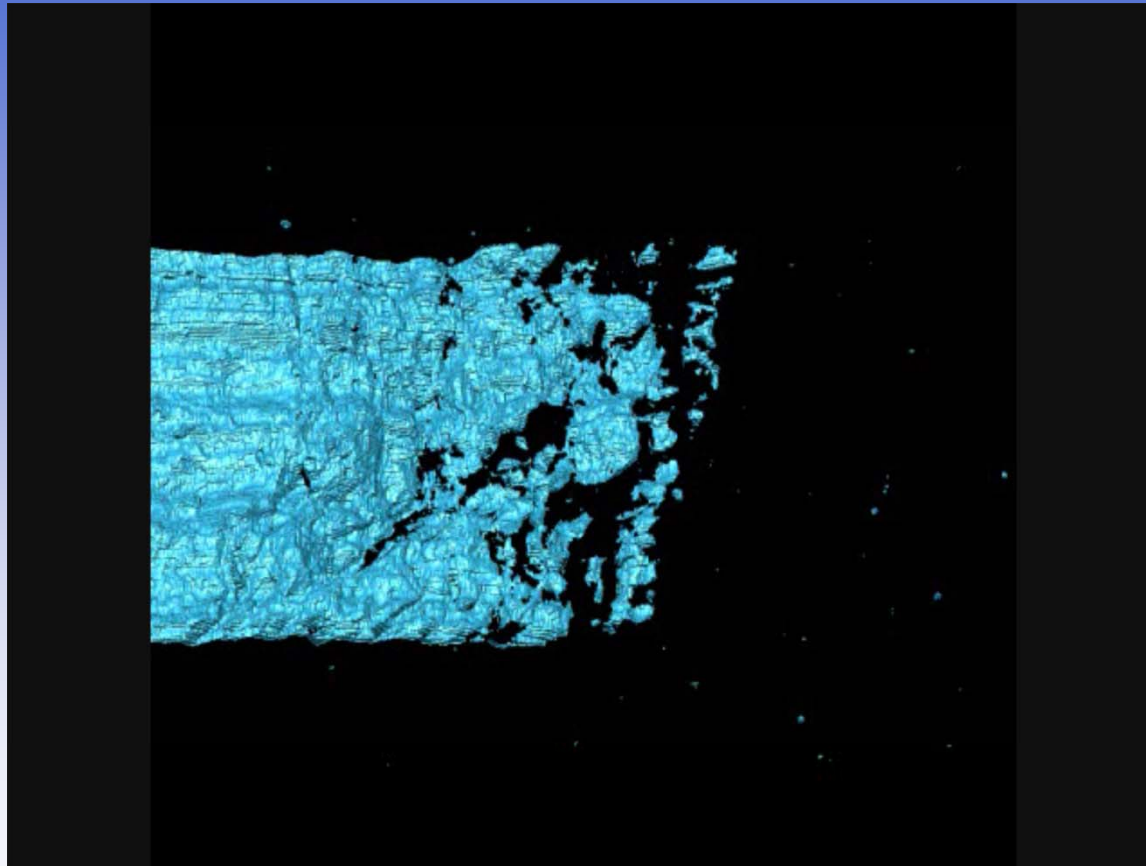
These same techniques can be used on the aggregate structure to get information about the 3D interfacial texture

Each point on the interface is colored by its crystallographic normal



Have quantified facet distributions using CIND (Cystallographic Interface Normal Distribution) and Interfacial Texture Analyses developed at **CMU**

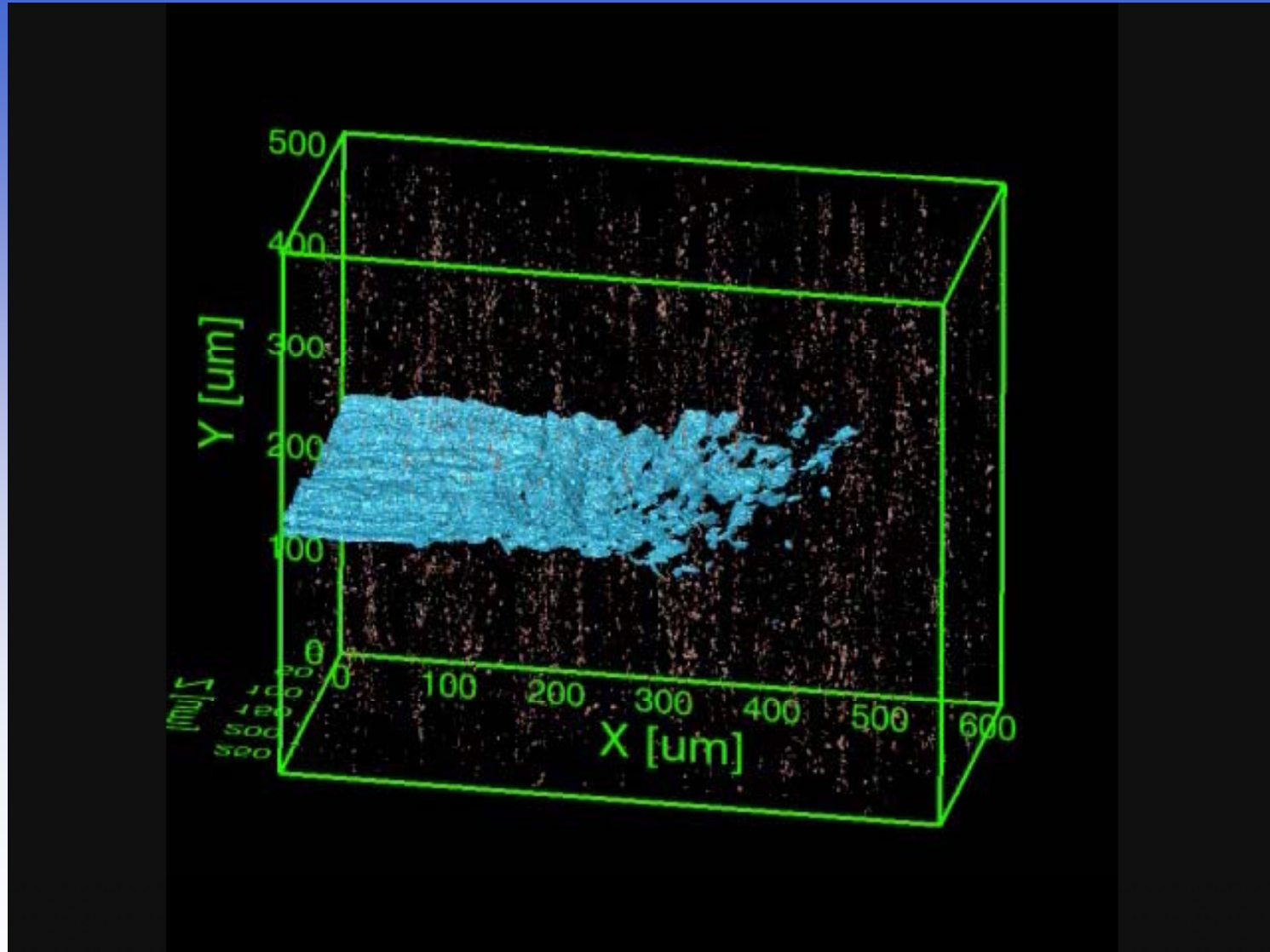
# Mod4330 – Crack Reconstruction



Volume: 1096 x 831 x 150  $\mu\text{m}^3$

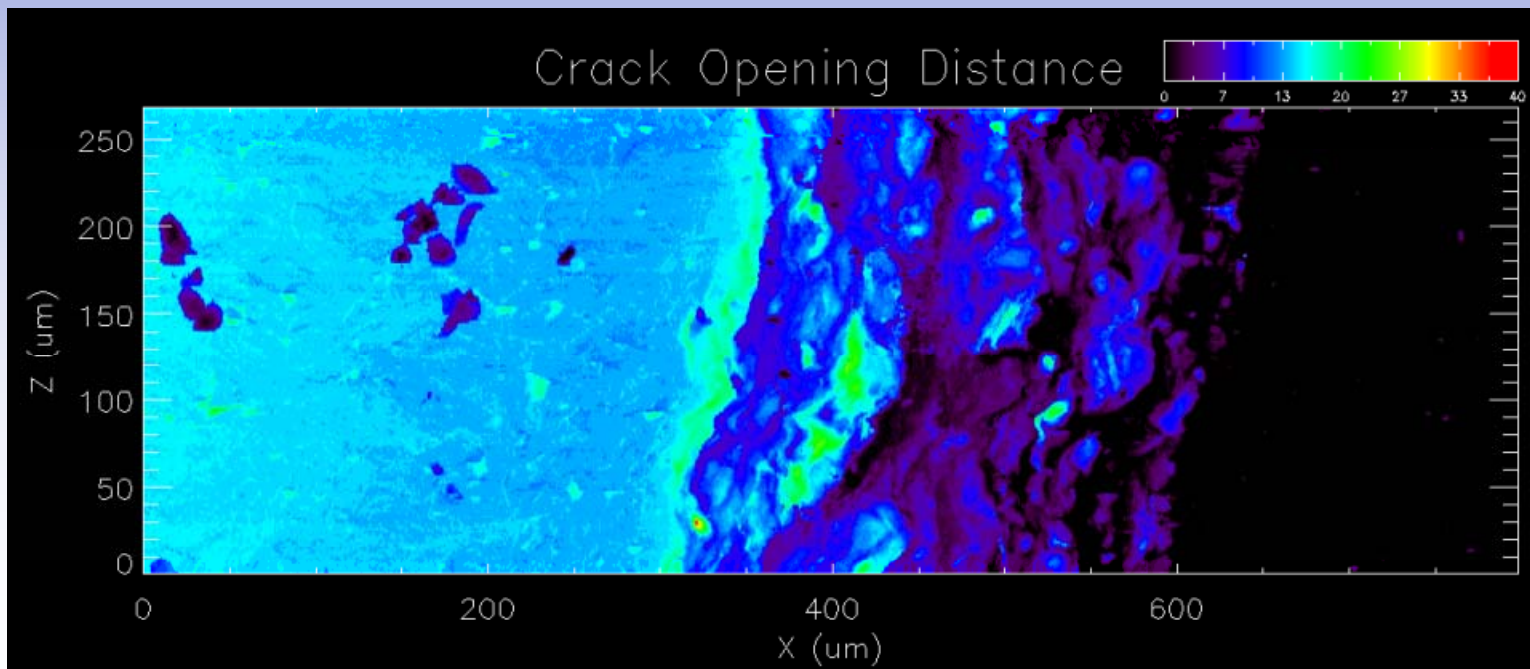
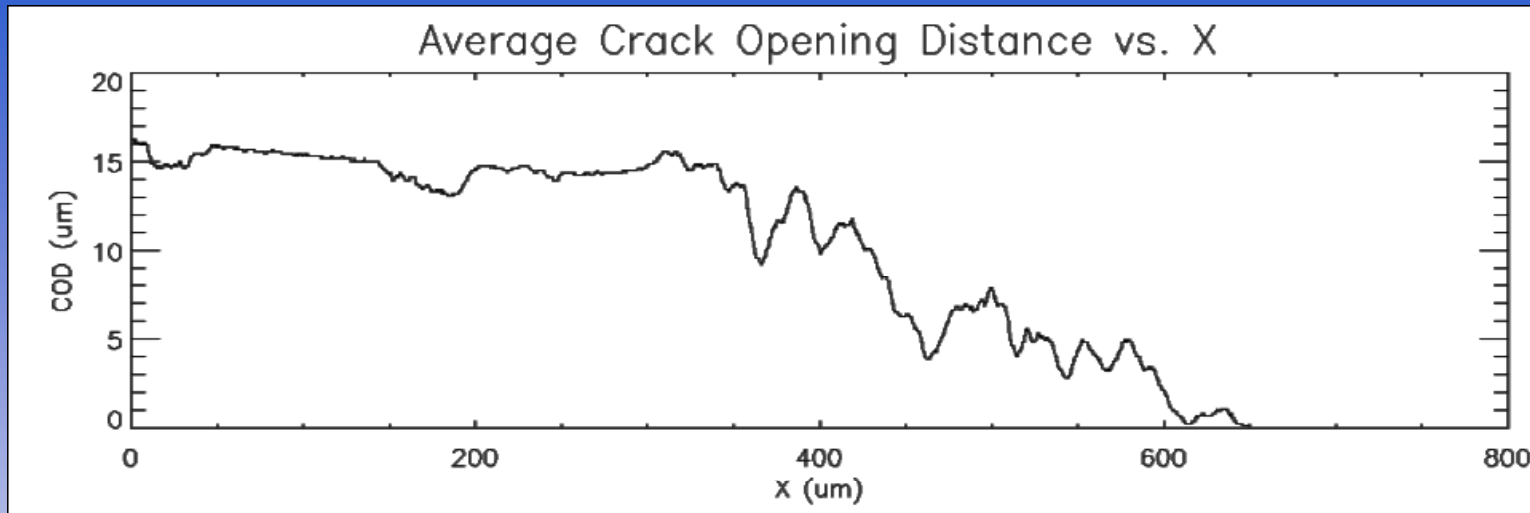


# Full Reconstruction Including TiN Particles





# 3D Quantification (Chan & Olson, Northwestern)



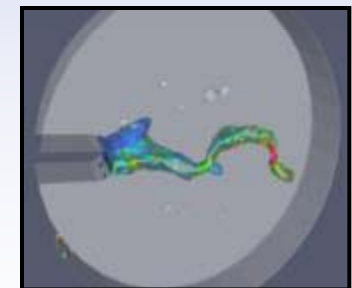
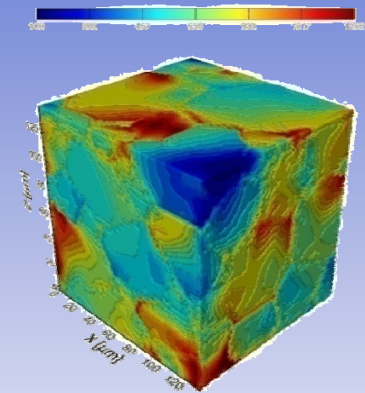
# Primary Particle Statistics

|   | CT#1<br>(low res.)      | CT#3<br>(high res.)     | FSL<br>(M. Echlin)      |
|---|-------------------------|-------------------------|-------------------------|
| Particle Density<br>(#/m <sup>3</sup> ) | 1.29 x 10 <sup>13</sup> | 10.9 x 10 <sup>13</sup> | 2.84 x 10 <sup>13</sup> |
| Volume Fraction<br>(%)                  | 0.176<br>0.088          | 0.050<br>0.039          | 0.028<br>0.016          |
| Mean Diameter<br>(μm)                   | 4.86                    | 1.79                    | 2.12                    |
| Mean Nearest-Neighbor<br>Distance (μm)  | 15.8<br>22.6            | 6.7<br>10.8             | 10.0<br>17.4            |

Calculated values as a function of radius  
and particle density, from J.S. Wang

# How These 3D Microstructural Data Have Been Employed in Computational Models

- 3D  $\beta$  grain structure in Ti-21S
  - Simulation of response to mechanical loading: FEM modeling (Geltmacher et al. - **NRL**; Dawson - **Cornell**)
  - Simulation of response to thermal exposure: Phase Field modeling (Voorhees et al. - **Northwestern**)
  
- 3D reconstruction of crack, voids, inclusions in Ti-modified 4330 steel
  - Multi-scale ductile fracture modeling (Liu & Olson – **Northwestern**)

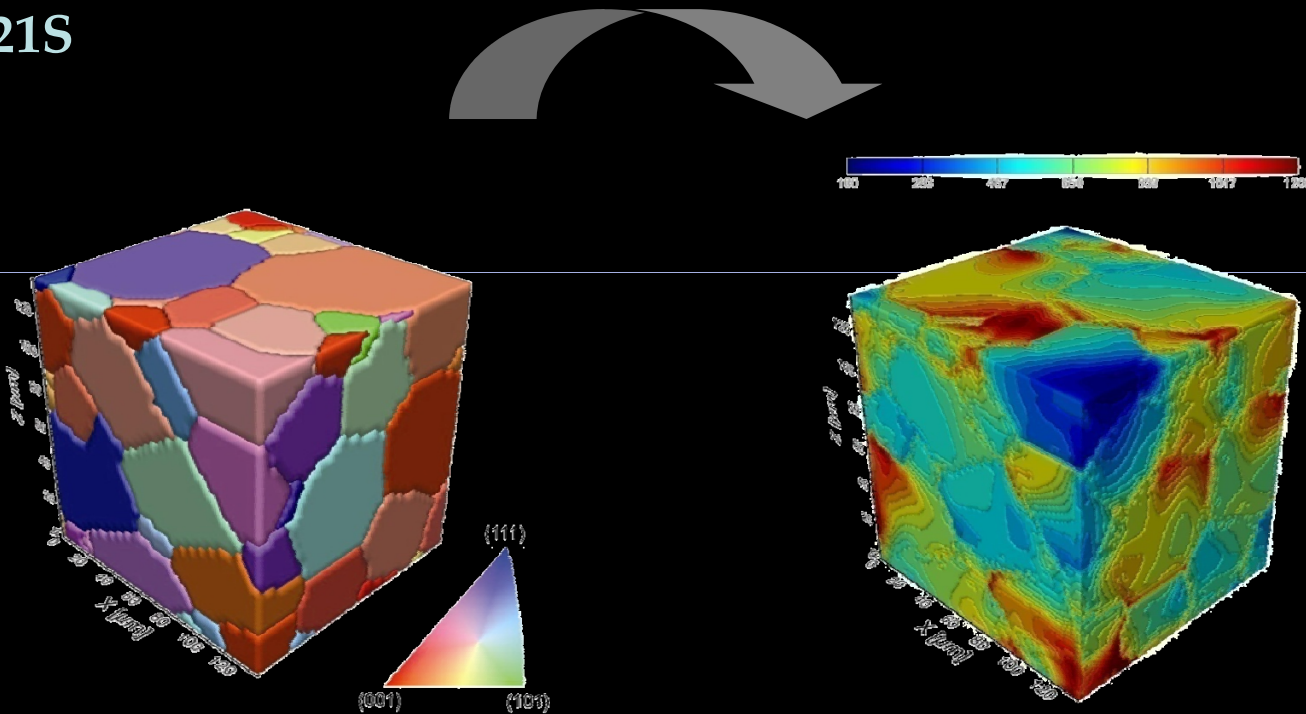




# “Image-Based” FEM Simulations - $\beta$ Ti Alloy (Geltmacher, Lewis, Qidwai, NRL)

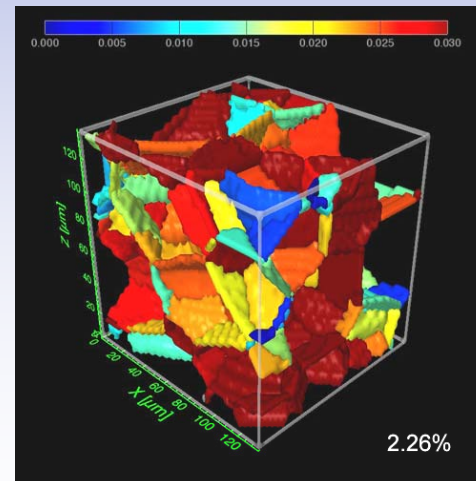
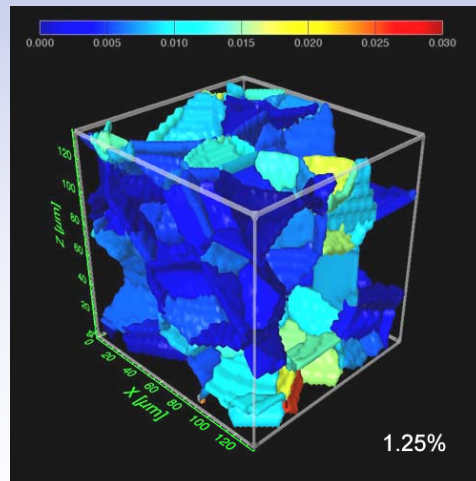
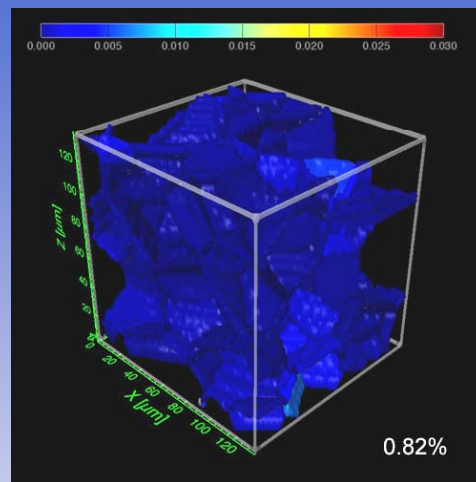
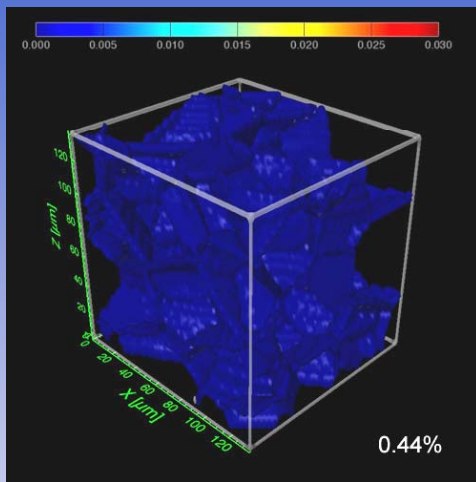
Real 3D Microstructure input into FE Model

Ti-  $\beta$ 21S

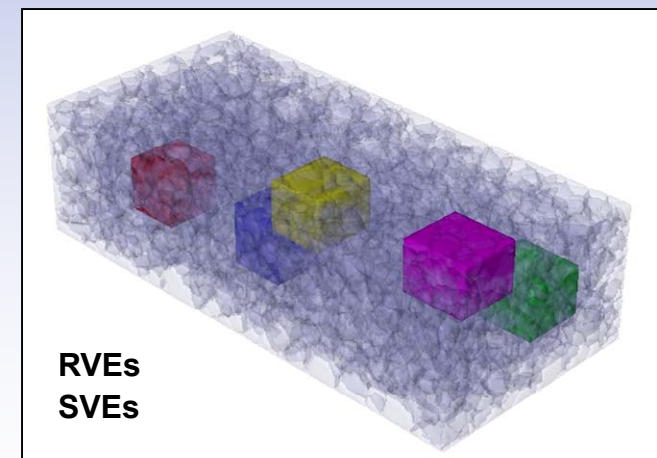
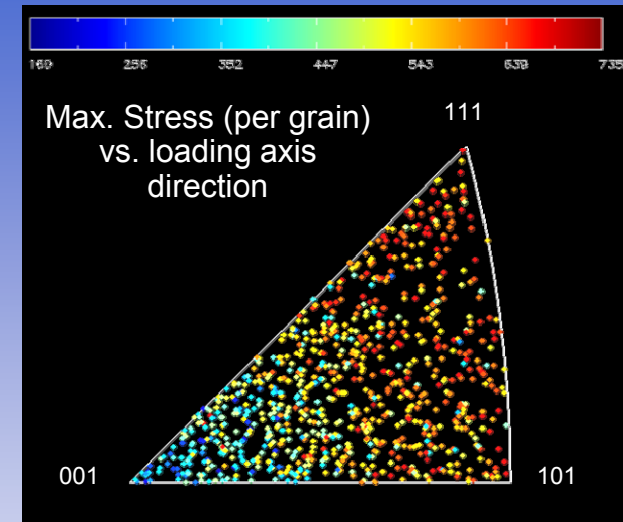


Reduced dataset of 92 grains—16 internal—spanning  $136 \times 128 \times 137 \mu\text{m}^3$ .

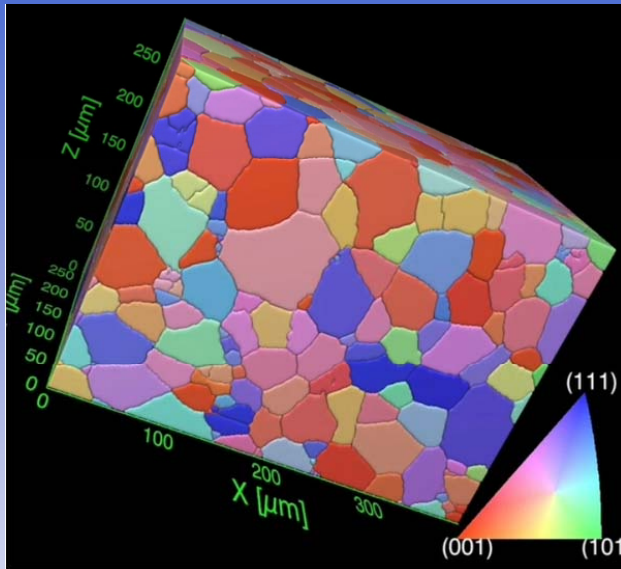
# Mechanical Response: Visualization at GBs, Stress vs. Crystallography, etc.



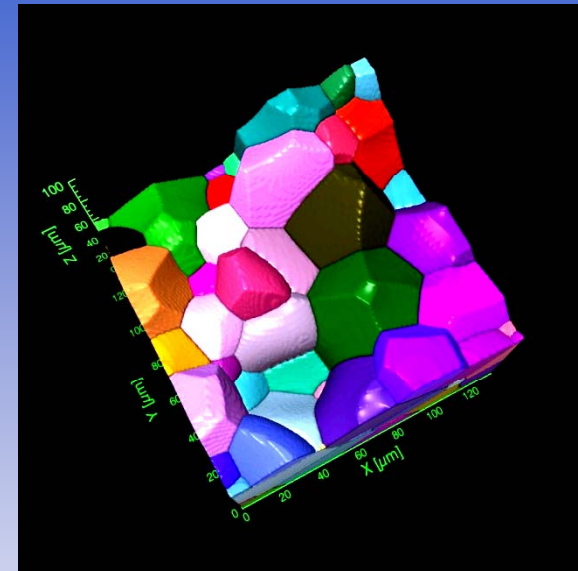
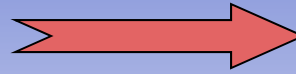
mean cumulative shear strain on grain boundaries (vs. applied strain)



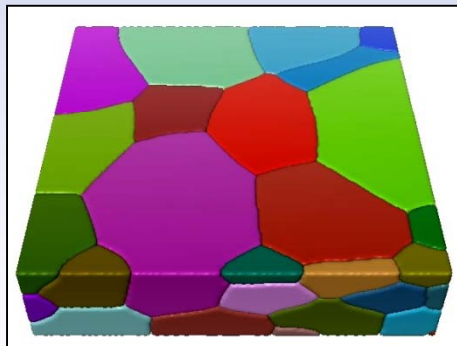
# Predictive Phase Field Simulations of Grain Growth - Using 3D Experimental Input (with McKenna & Voorhees, Northwestern)



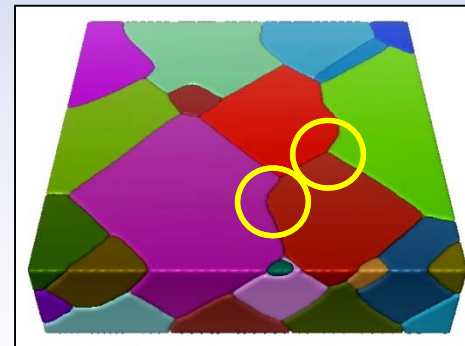
NRL  $\beta$  21-S Serial Sectioning  
3D Reconstructions



3D Phase-field Model (Northwestern)  
- Material Response to Thermal Exposure

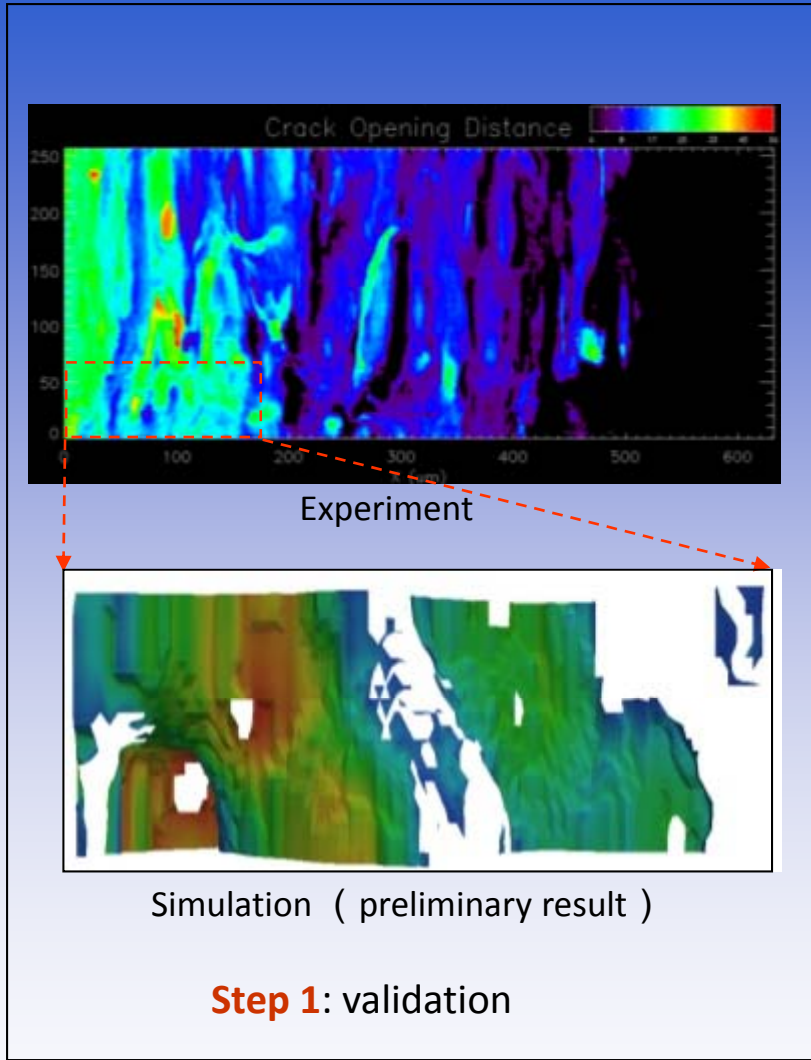


Isotropic model

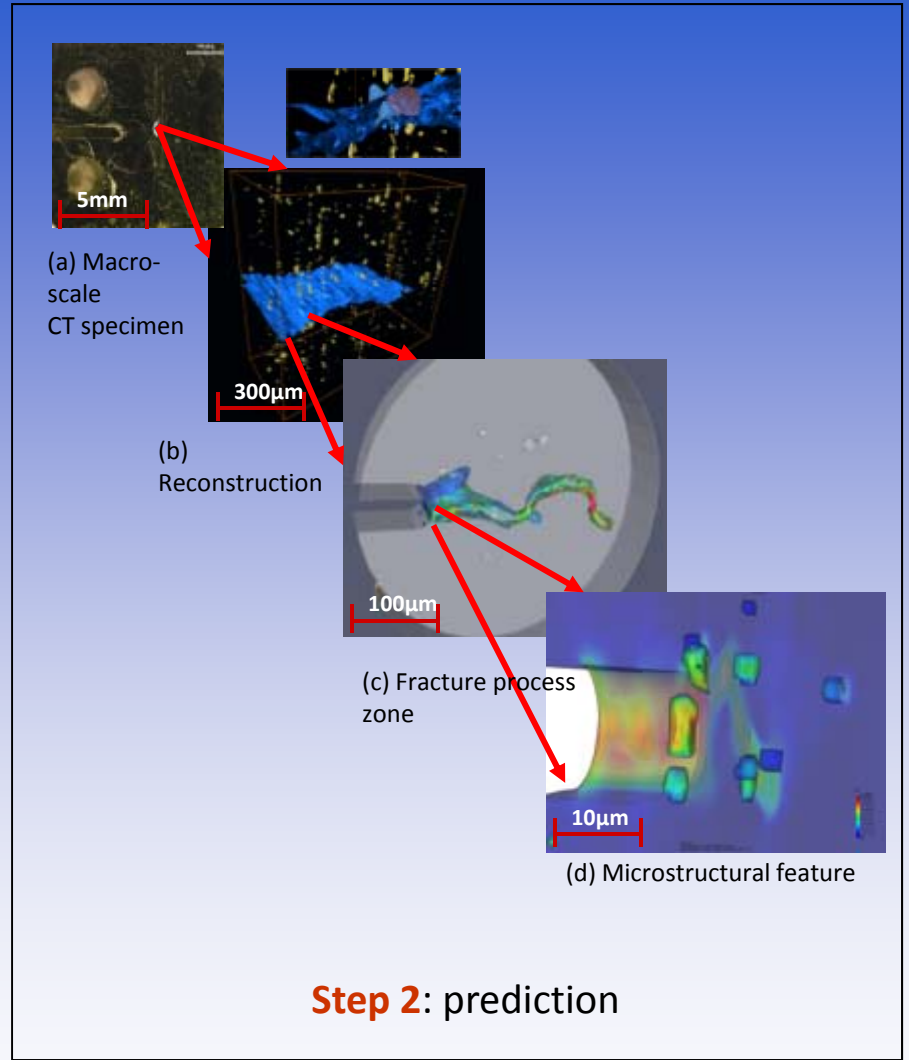


Anisotropic model

# Using 3D Steels Data in Multiscale Fracture Models



Courtesy  
S. Chan



- Results used as input into Multi-scale fracture modeling of Profs. Liu & Olson (**Northwestern**)
- For use in **Questek** materials and manufacturing design models



# Manufacturing Emphasis: Corporations & Other Gov. Agency Interactions

- Applied our characterization and computational suite of tools to Navy problems
- Have worked extensively with a number of groups
  - **Government:** Navy MANTECH, ONR, NSWC, two Navy MANTECH centers - NCEMT (CTC) & NJC (EWI)
  - **Industry/Companies:** Electric Boat, Newport News Shipyard, American Tank and Fabrication, Questek
- Only recently though have begun to more intimately integrate across organizations, and amongst experimental and computational tools
- Now primed to meld together 3D experimental and computational efforts with more applied manufacturing efforts - employing 3D suite of tools developed under D3D

# Role of Materials Societies in ICME

# TMS

LEARN • NETWORK • ADVANCE

## Serving the Computational Materials Science and Engineering Community

The Minerals, Metals, and Materials Society (TMS) has been recognized in the recent National Academies report for its efforts to support the emerging area of Integrated Computational Materials Engineering. Key areas of activity and future plans are described below.

### Networking and Conference Programming

#### MS&T'08:

- Discovery and Optimization of Materials Through Computational Design
- Modeling of Multi-Scale Phenomena in Materials Processing

#### 2009 TMS Annual Meeting:

- Computational Thermodynamics and Kinetics
- Open Source Tools for Materials Science and Engineering
- Progress in Computational Materials Science and Engineering Education
- Synergies of Computational and Experimental Materials Science

#### MS&T'09:

- Discovery and Optimization of Materials Through Computational Materials Design
- Integrated Computational and Experimental Investigations on Microstructure Evolution of Coarsening Systems
- Microstructure Characterization, Analyses, and Design

#### 2010 TMS Annual Meeting:

- Three-Dimensional Materials Science VI
- Computational Thermodynamics and Kinetics
- The Vasek Vitek Symposium on Crystal Defects, Computational Materials Science and Applications
- Stochastic Methods in Materials Research

#### Roundtables/Workshops:

- Computational Materials Design: Experience and Perspectives: A lunch time seminar presented with Penn State's CCMD at MS&T'09.
- Materials Digital Laboratory Roundtable Luncheon Workshop: ICME, MatForge, & Gibbs: Presented with the Center for Materials Informatics at Kent State University at the 2009 TMS Annual Meeting and MS&T'09

**TMS2010**  
139th Annual Meeting & Exhibition

**MS&T'09**

Your Professional Partner for Career Advancement.

### Knowledge Dissemination through Technical Publications

#### JOM:

- 3-D Characterization: Methods and Applications December 2006
- Integrated Computational Materials Engineering November 2006
- "Materials Informatics" March 2008 and January 2009

#### Conference Proceedings:

- Integrated Computational Materials Engineering: Lessons from Many Fields
- Advances in Computational Materials Science and Engineering Methods
- Computational Thermodynamics and Phase Transformations
- Multiphase Phenomena and CFD Modeling and Simulation in Materials Processes



### Online Resources

#### Integrated Computational Materials Engineering Digital Resource Center at Materials Technology@TMS

- Literature resources
- Database resources
- Software/code resources
- Discussion Board



### Creating a Professional Home for ICME

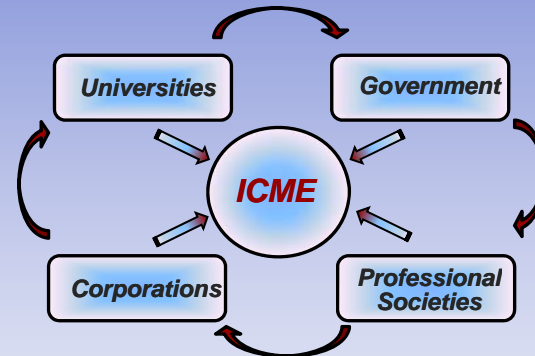
TMS is establishing a standing ICME committee as part of its technical committee structure that will serve to continue and accelerate the momentum.

In addition, the Board authorized further activities to support four specific areas:

- Knowledge Dissemination
- Collaborative Networking
- Academic Activities
- Continuing Education

# Role of Materials Societies in ICME, and in Implementation of ICME in Academia

- ICME committee of TMS
  - Very active committee
  - Members across four organization spectrum (many are here)



- Conference Programming (subcommittee)
  - **1<sup>st</sup> World Congress on ICME (July 2011)** - see next slide
  - **TMS Annual meeting (March 2011)** - *ICME: Overcoming Barriers and Streamlining the Transition of Advanced Technologies to Engineering Practice* (5 sessions)



# 1st International Congress on ICME

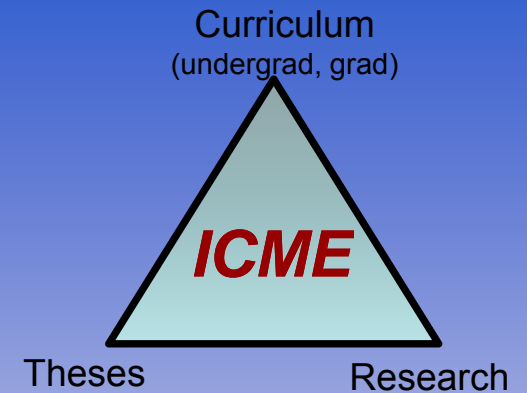
- Advance notice: ***First International World Congress on Integrated Computational Materials Engineering (ICME 2011)***
- July 10-14, 2011 (save the date) – Seven Springs, Pennsylvania
- Have commitments from a number of top level keynote speakers, and an International Advisory Committee representing > 15 countries
- Will involve leading modelers and experimentalists in the field
- GRC like setting and schedule:
  - Sunday (pm): Opening Keynote presentation
  - Monday: Modeling Processing-Structure Relationships
  - Tuesday: Modeling Structure-Property Relationships
  - ***Wednesday (am): ICME in Education***
  - Wednesday (pm): Information Infrastructure
  - Thursday (am): Success Stories
- ICME in education obvious major component
  - Strong UMC presence expected
  - One talk – out brief from this UMC meeting?
- Abstract call: July 2010 (deadline Nov. 1)



# Role of Materials Societies.....

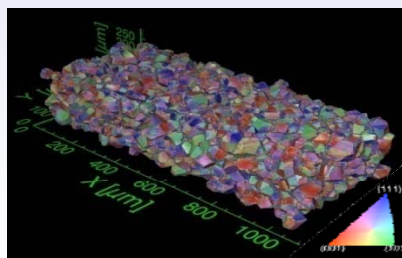
## ➤ ICME Education subcommittee

- Initiate continuing education opportunities
- Symposia (coordinate with programming subcommittee)
- Liaison with TMS Education Committee
- Planning 2012 TMS Annual meeting symposium

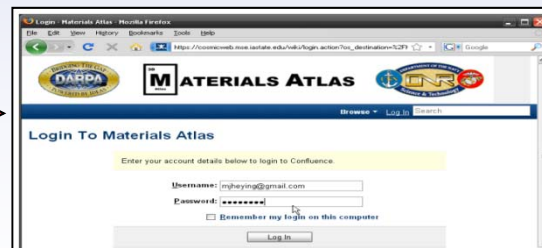


## ➤ Facilitate development of Information Infrastructure (“Cyber-infrastructure”)

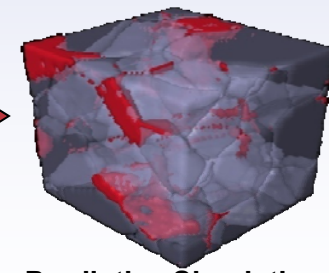
- As computational capabilities increase and data set sizes grow (3D, terabytes), information infrastructure is critical
- Should be included in computational materials education



Experimental Studies



Materials Atlas



Predictive Simulations

# Role of Materials Societies.....

## Publications

### ➤ JOM

- 2006: 3D Characterization: Methods and Applications
- 2006: Integrated Computational Materials Engineering
- 2008: Materials Informatics
- 2009: Survey on CMSE in undergrad. education (Thornton)
- 2011: Enabling ICME: Successful Transition of Advanced Technologies to Engineering Practice (Me Li, ICME Comm.)

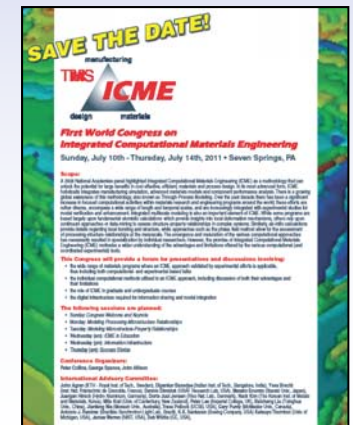


### ➤ Metallurgical and Materials Transactions

- Current planning (T. Pollock, J. Allison, ICME Committee) on special ICME issue

### ➤ Conference proceedings

- 1<sup>st</sup> International Congress on ICME (2011)
- Others.....



# Role of Materials Societies.....

## Online Digital Resources/Communities

Under Banner of Materials Technology@TMS

- ICME Digital Resource Center:



<http://iweb.tms.org/forum/default.aspx?forumid=13>

- Materials Education Community:



<http://materialstechnology.tms.org/EDU/home.aspx>

# ICME Digital Resource Center

Integrated Computational Materials Engineering: Digital Resource Center

http://iweb.tms.org/forum/default.aspx?forumid=13

MATERIALS TECHNOLOGY TMS  
Integrated Computational Materials Engineering

join TMS search faq refresh login

**General Information**

The most users ever online was **1209** on **12/12/2008** at **1:56 AM**.  
There are currently **8** guests browsing this forum, which makes a total of **10** users using this forum.  
**40721** users are registered to the **Integrated Computational Materials Engineering: Digital Resource Center** forum.  
There are currently **2** users logged in.

**Category Listing**

|   | Topics | Last Post                               |
|---|--------|---|
| <b>Sandbox</b><br>Use this zone to create test postings, replies, and the like. | 1      | 8/31/2009 3:17 PM<br>by Patti Dobranski |
| <b>Open Discussion Regarding Integrated Computational Materials Engineering</b> | 6      | 12/3/2009 11:44 AM<br>by Ennio Curto    |
| <b>Literature Resources</b>   |        |   |
| <b>ICME Case Studies and Overviews</b>  | 20     | 3/14/2008 12:57 PM<br>by Cathy Rohrer   |
| <b>Materials Informatics Case Studies and Overviews</b>                         | 11     | 3/21/2008 2:57 PM<br>by Cathy Rohrer    |
| <b>Books</b>  | 8      | 3/14/2008 11:54 AM<br>by Cathy Rohrer   |
| <b>Computational Methods in Materials Education</b>                             | 14     | 3/24/2008 3:29 PM<br>by Cathy Rohrer    |
| <b>Evaluation/Comparison of Simulation Methods</b>                              | 5      | 5/5/2008 10:05 PM<br>by Cathy Rohrer    |
| <b>Database Resources</b>   |        |   |
| <b>Ab Inito Databases</b>   | 7      | 6/28/2007 2:02 PM<br>by Cathy Rohrer    |
| <b>Crystallography Databases</b>  | 3      | 2/7/2007 11:28 PM<br>by Cathy Rohrer    |
| <b>Energetics Databases</b>   | 10     | 4/8/2008 9:39 AM<br>by Cathy Rohrer     |
| <b>Properties Databases</b>   | 5      | 6/2/2007 10:54 PM<br>by Cathy Rohrer    |
| <b>Software/Code Resources</b>  |        |   |
| <b>Ab Inito Software/Codes</b>  | 26     | 4/10/2008 3:12 PM<br>by Cathy Rohrer    |
| <b>Atomistic Software/Codes</b>   | 10     | 1/14/2008 2:15 PM                       |

<http://iweb.tms.org/forum/default.aspx?forumid=13>



# Materials Education Community at Materials Technology@TMS

The screenshot shows a web browser window displaying the Materials Education Front Page. The browser's address bar shows the URL <http://materialstechnology.tms.org/EDU/home.aspx>. The page features a navigation menu on the left, a main content area with a featured article, and a right sidebar with community resources. The featured article is titled "Discouraging Lessons: Study Reveals Barriers to Pursuing STEM Careers Erected at an Early Age for Women, Minorities" by Lynne Robinson, posted on 5/21/2010. The article includes a photograph of a Bayer logo and a book titled "Larger Science 2010". The right sidebar includes a search tool and a link to the National Science Foundation (NSF) website.

**Materials Education: Front Page**

Spotlight | News | Archive | About

### Discouraging Lessons: Study Reveals Barriers to Pursuing STEM Careers Erected at an Early Age for Women, Minorities

By Lynne Robinson

Posted on: 5/21/2010 12:00:00 AM... "Why?"

Any parent of a young child hears that refrain dozens of times a day. Experiences that adults take for granted represent a new mystery to solve, a new idea to ponder for those just learning how the world works. This natural curiosity should be fertile ground for planting an interest in a future life's path as a scientist or engineer. And, it is, confirms a study released in March by the Bayer Corporation, which examined the potential root causes of female and minority underrepresentation in science, technology, engineering, and mathematics (STEM) careers. By the age of 11, 60 percent of the study respondents—all female and minority members of the American Chemical Society—indicated that were interested in science.

While these individuals stayed the course on a STEM career path, they also presented a sobering picture of why many of their classmates didn't follow them, starting with lackluster—and even discouraging—science experiences in elementary school.

"All children have an innate interest in science and the world around them," said Mae C. Jemison, a Bayer Making Science Make Sense® spokesperson in a March 22 statement on the study. "But for many children, that interest hits roadblocks along an academic system that is still not blind to gender or color."

The study, *Female and Minority Chemists and Chemical Engineers Speak about Diversity and Underrepresentation in STEM*, is the 14th installment of an annual public opinion research project commissioned by Bayer as part of its Making Science Make Sense program, a company-wide effort that advances science literacy through hands-on science learning, employee volunteerism, and public education. The results of the study were based on an online and telephone poll of 1,226 female and underrepresented minority chemists and chemical engineers.

**COMMUNITY RESOURCES**

Front Page | Publications | Conferences

**DIGITAL RESOURCE AREAS:**

- Materials Education

**COMMUNITY SEARCH TOOL:**

Materials Education  
MT@TMS

This site supported in part by the [National Science Foundation](#) DMR

<http://materialstechnology.tms.org/EDU/home.aspx>

# Role of Materials Societies.....

- Development of short courses, summer schools

- Currently coordinating with K. Thornton, U. of Michigan (also chairs the TMS ICME committee)
- Leverage TMS's access to the community, experience, and expertise
- Please see me if you have ideas/plans, and want to coordinate with TMS



- UMC members, and appropriate faculty - consider active involvement in (and leveraging through) the committees, programs, and venues mentioned here

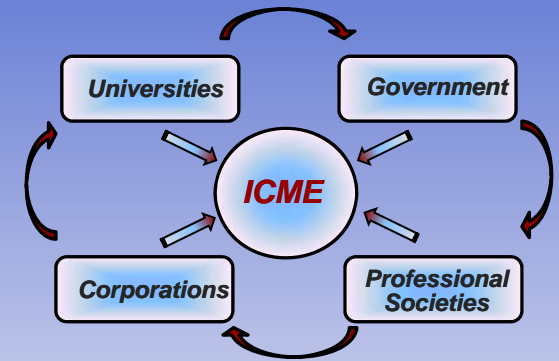
- Can significantly affect Computational Materials Science and Engineering education through many of these activities
- If not currently a member, you can enroll easily/quickly at:  
<http://www.tms.org/Society/ProfMembership.aspx>



# TMS Contacts

- TMS Technical Director - George Spanos (gspanos@tms.org):

- Coordinating all ICME activities
- TMS board identified ICME as a major growth area for TMS, and the Materials Community
- Bringing together TMS members from the four “foundational groups” for these many activities

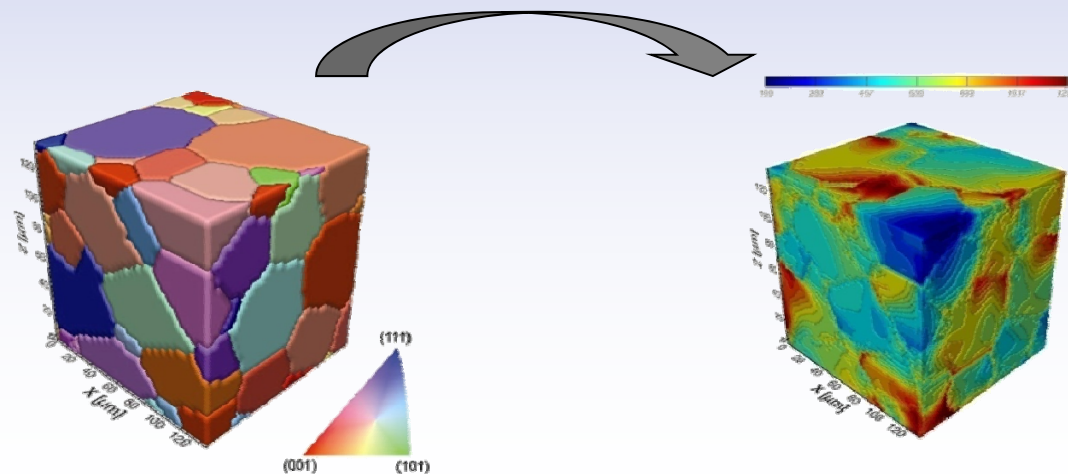


- Director of Professional Development & Publications - Bob Makowski (makowski@tms.org)

- Spearheading efforts on professional growth
- TMS contact on UECC (Undergraduate Education Coordinating Committee - ABET)

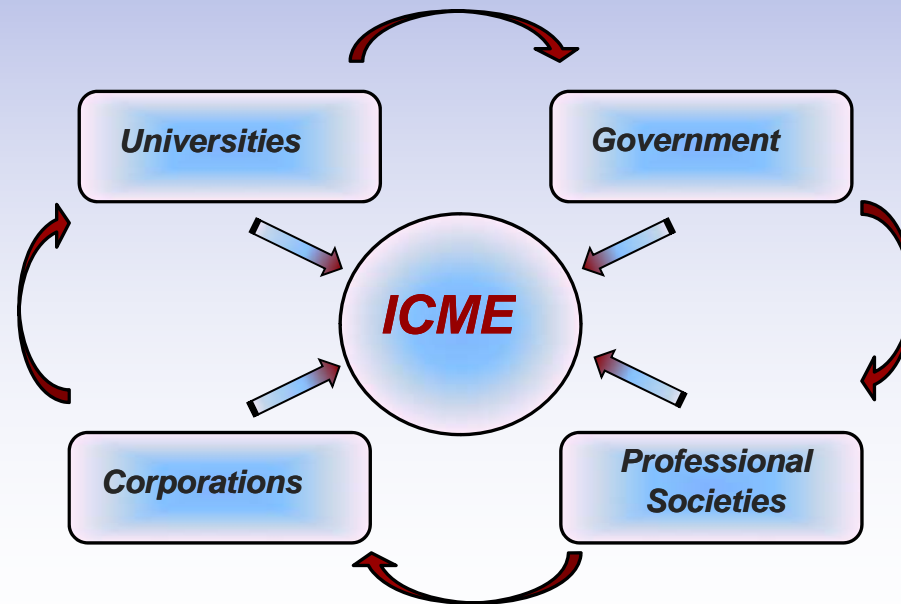
# Take Away Point from NRL/TMS Experience

- Any ICME approach must involve a significant experimental component for validation, accuracy, and efficiency of computational models
  - Experiments and computational modeling must be intimately integrated
  - “Image-based” modeling methodology
  - Should be performed in three dimensions, for accuracy and robustness
- This intimate synergy between 3D experiment and 3D computational modeling *must be considered, and should become a part of any curriculum in computational materials science and engineering, as well as in university-based research related to ICME*



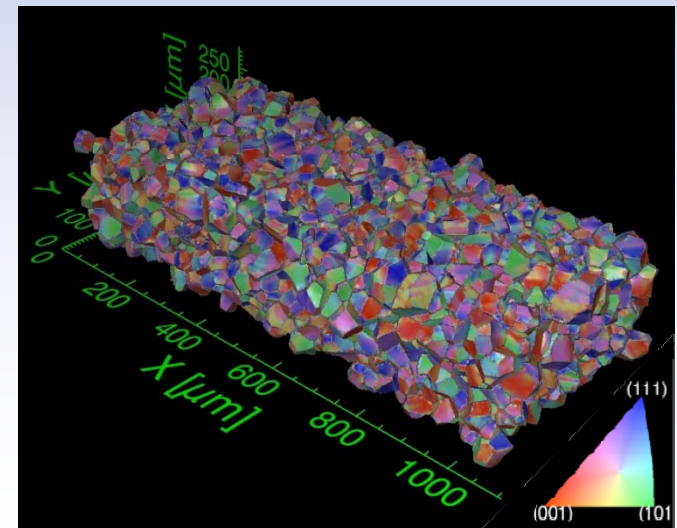
## Take Away Point - #2

- Any ICME approach (tool development) must involve significant leveraging across many programs, organizations
- Simply too much work to be done for any one organization to handle
- Need to take advantage of each one's strength, experience
- This multidisciplinary, multi-organizational methodology *should be considered upstream, in any curriculum related to ICME, as well as in university-based research in ICME*



# Suggestions For Future Directions of Research and Education in 3D Analyses and ICME Tools

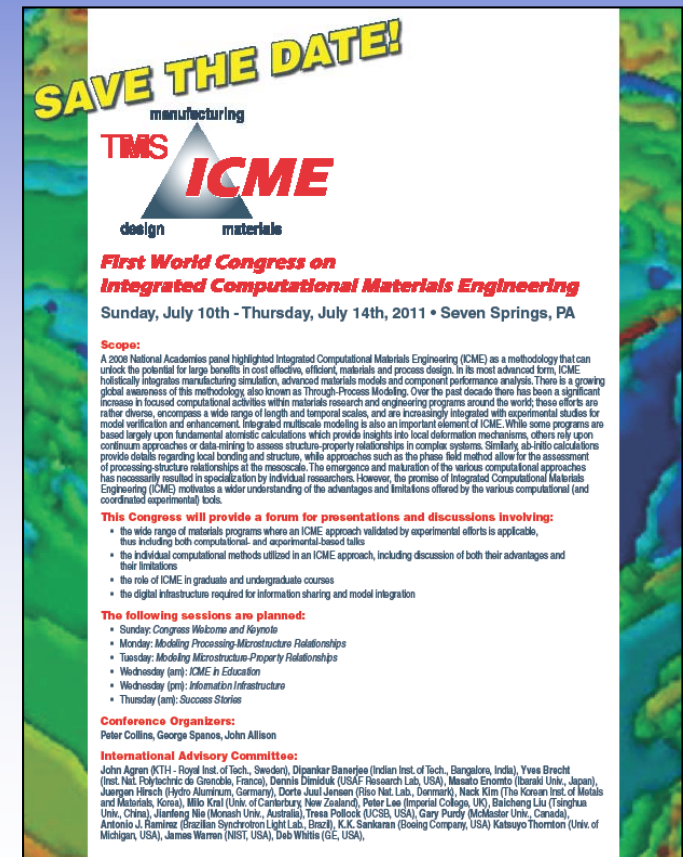
- *Quantitative, 3D* analyses (well beyond “visualization” stage)
  - Statistically relevant data sets: >1000 internal/unbiased grains
- Time evolution of microstructure
  - Image-based *simulations* (predictive)
  - In-situ and ex-situ 3D *experiments*
- Continue to develop 3D experimental, analysis, and modeling techniques in critical areas
  - serial sectioning, FIB, SEM/EBSD, X-ray, computational modeling
- ICME: Model Validation and Enhancement via 3D experiments is critical
- Must embed these tools into alloy/process design cycle (ICME)
  - Leverage with other programs, multiple collaborators
- Archiving and mining 3D data:
  - Web-based Materials Atlas



# 1st International Congress on ICME (ICME 2011)

- July 10-14, 2011 (save the date) – Seven Springs, Pennsylvania
- Have commitments from a number of top level keynote speakers, and an International Advisory Committee representing > 15 countries
- Will involve leading modelers and experimentalists in the field
- GRC like setting and schedule:
  - Sunday (pm): Opening Keynote presentation
  - Monday: Processing-Structure Relationships
  - Tuesday: Structure-Property Relationships
  - **Wednesday (am): ICME in Education**
  - Wednesday (pm): Information Infrastructure
  - Thursday (am): Success Stories
- ICME in education obvious major component
  - Strong UMC presence expected
- Abstract call: July 2010 (deadline Nov. 1)

❖ Hardcopies of Advance Flyer Available Here



**SAVE THE DATE!**

manufacturing  
**TMS**  
**ICME**  
design materials

**First World Congress on  
Integrated Computational Materials Engineering**  
Sunday, July 10th - Thursday, July 14th, 2011 • Seven Springs, PA

**Scope:**  
A 2008 National Academies panel highlighted Integrated Computational Materials Engineering (ICME) as a methodology that can unlock the potential for large benefits in cost effective, efficient, materials and process design. In its most advanced form, ICME intelligently integrates manufacturing simulation, advanced materials models and component performance analysis. There is a growing global awareness of this methodology also known as Through-Process Modeling. Over the past decades there has been a significant increase in focused computational activities within materials research and engineering programs around the world; these efforts are rather diverse, encompass a wide range of length and temporal scales, and are increasingly integrated with experimental studies for model verification and enhancement. Integrated materials modeling is also an important element of ICME. While some programs are based largely upon fundamental atomic calculations which provide insights into local deformation mechanisms, others rely upon continuum approaches or data-mining to assess structure-property relationships in complex systems. Similarly, ab-initio calculations provide details regarding local bonding and structure, while approaches such as the phase field method allow for the assessment of processing-structure relationships at the mesoscale. The emergence and maturation of the various computational approaches has necessarily resulted in specialization by individual researchers. However, the promise of Integrated Computational Materials Engineering (ICME) involves a wider understanding of the advantages and limitations offered by the various computational (and coordinated experimental) tools.

**This Congress will provide a forum for presentations and discussions involving:**

- the wide range of materials programs where an ICME approach validated by experimental efforts is applicable, thus including both computational and experimental-based talks
- the individual computational methods utilized in an ICME approach, including discussion of both their advantages and their limitations
- the role of ICME in graduate and undergraduate courses
- the digital infrastructure required for information sharing and model integration

**The following sessions are planned:**

- Sunday: Congress Welcome and Keynote
- Monday: Modeling Processing-Microstructure Relationships
- Tuesday: Modeling Microstructure-Property Relationships
- Wednesday (am): ICME in Education
- Wednesday (pm): Information Infrastructure
- Thursday (am): Success Stories

**Conference Organizers:**  
Peter Collins, George Spanos, John Allison

**International Advisory Committee:**  
John Agran (KTH - Royal Inst. of Tech., Sweden), Dipankar Banerjee (Indian Inst. of Tech., Bangalore, India), Yvee Bracht (Inst. Nat. Polytechnic de Grenoble, France), Dennis Dimiduk (USAF Research Lab, USA), Mamoru Enomoto (Osaka Univ., Japan), Jaeyoung Hirsch (Hydro Aluminium, Germany), Doris Juhl-Jensen (Riso Nat. Lab., Denmark), Naeck Kim (The Korean Inst. of Metals and Materials, Korea), Miro Kral (Univ. of Canterbury, New Zealand), Peter Lee (Imperial College, UK), Baichang Liu (Tsinghua Univ., China), Jianliang Nie (Monash Univ., Australia), Travis Pollock (UCSB, USA), Gary Purdy (McMaster Univ., Canada), Antonio J. Ramirez (Greefien Synchrotron Light Lab, Brazil), K.K. Sankaran (Boeing Company, USA), Katsuyo Thornton (Univ. of Michigan, USA), James Warren (NIST, USA), Deb Whittle (GE, USA).